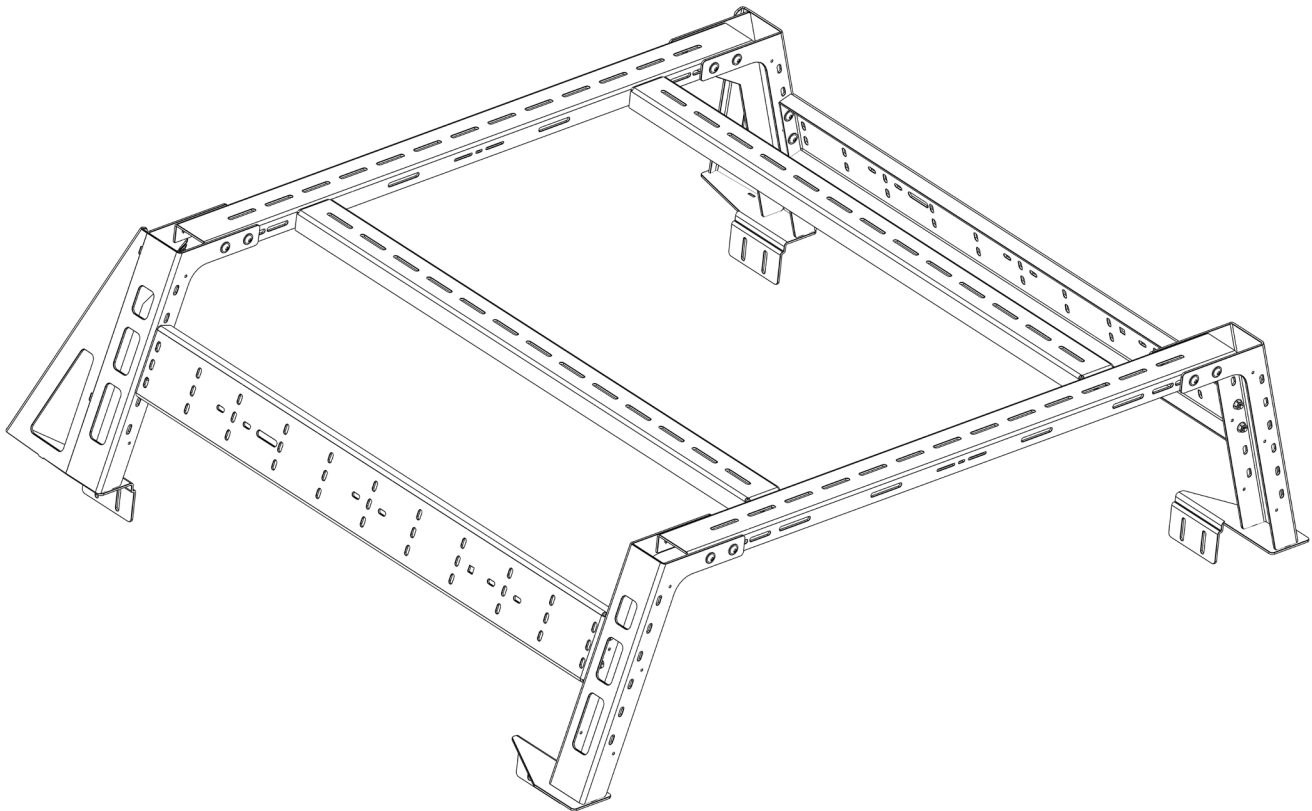




VICTORY 4X4

FULL SIZE BED RACK

INSTALL INSTRUCTIONS



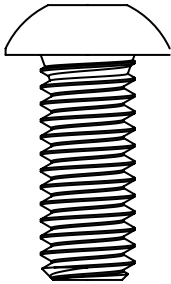
Please read the mounting instructions below carefully before attempting to install.

Be sure to check out the install video on the product page, if available.

Thank you for purchasing from Victory 4x4! Checkout our website, victory4x4.com for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-459-8447!

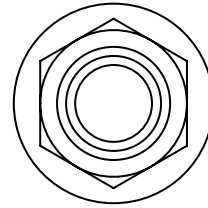
INCLUDED HARDWARE

32x



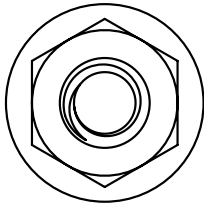
5/16"-18 X 3/4"
Button Head

8x



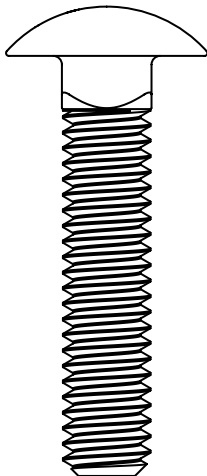
5/16"-18
Flanged Nylock Nut

32x



5/16"-18
Serr. Flange Nut

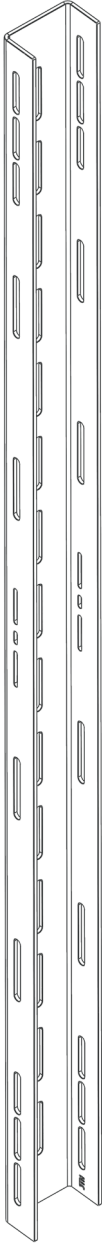
8x



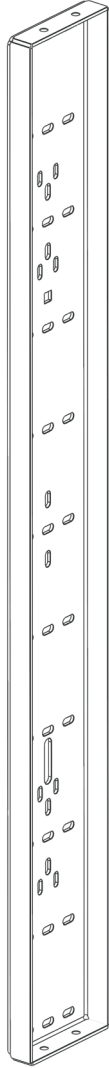
5/16"-18 X 1-1/2"
Carriage Bolt

INCLUDED PARTS

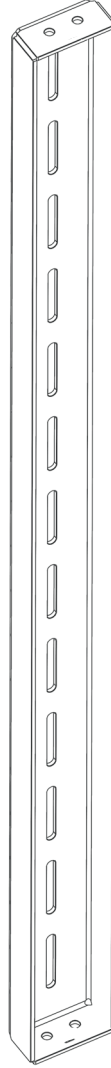
2x



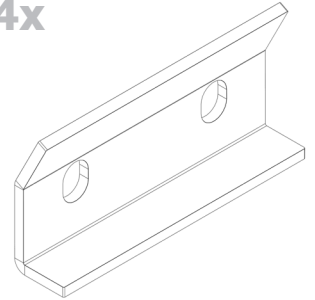
2x



2x



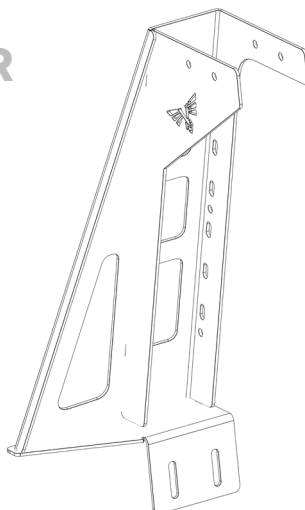
4x



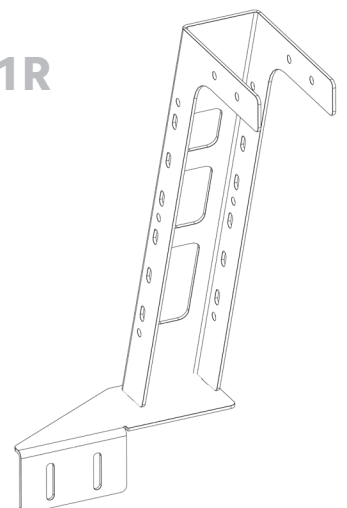
4x



1L/1R

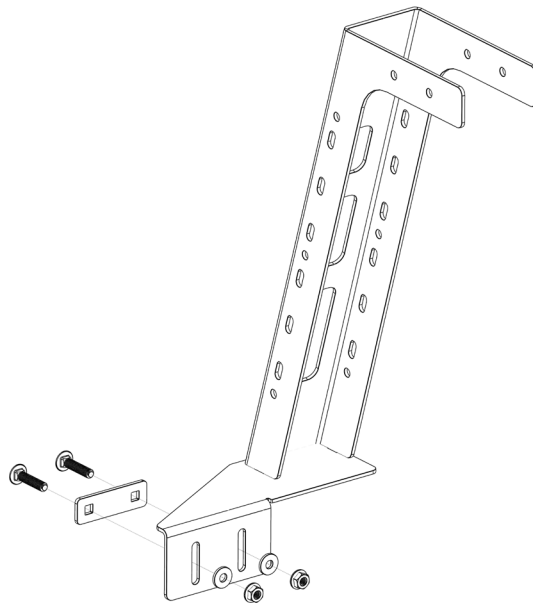


1L/1R



ASSEMBLY

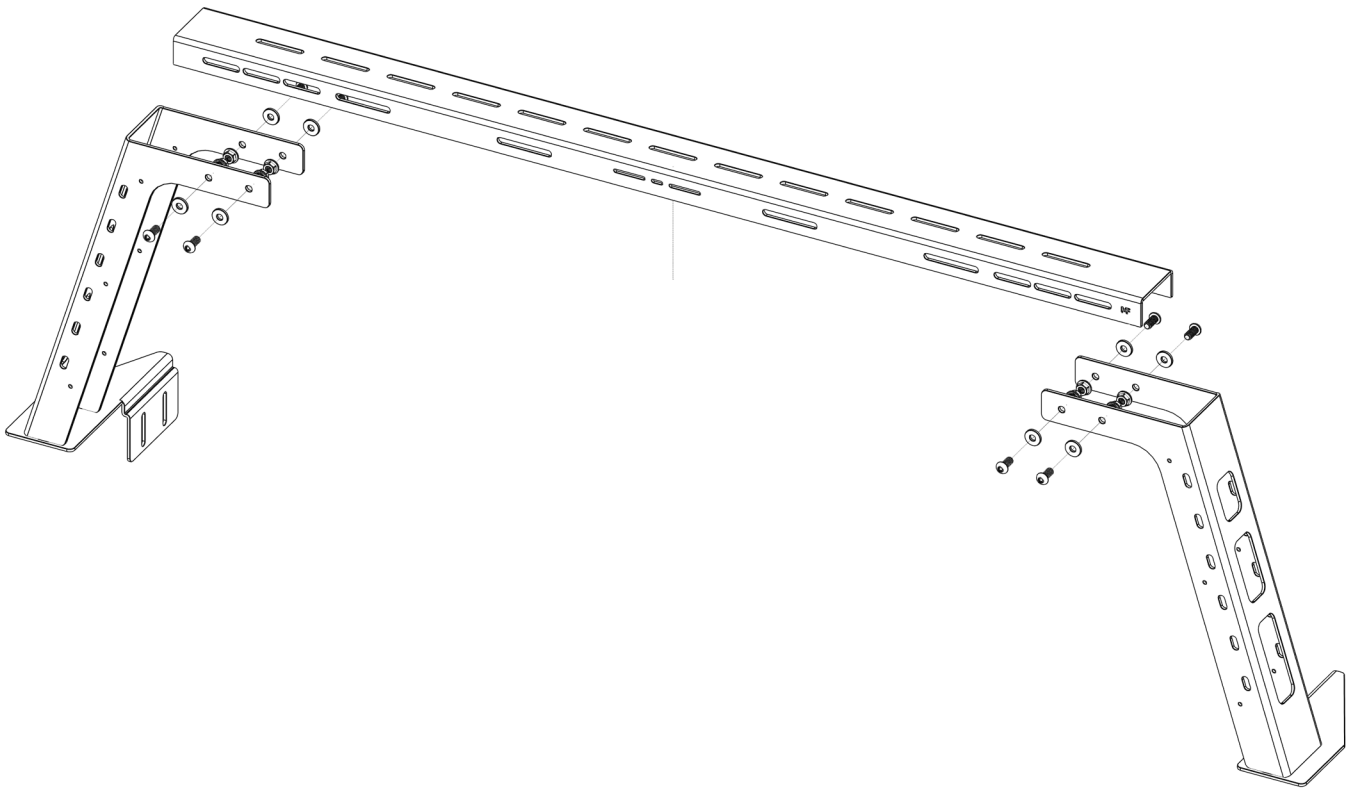
- 1** How you begin the install depends on whether or not you have the trail rail system in the bed of your vehicle. If you do, simply insert a 5/16"-18 x 1-1/4" carriage bolt through each hole in the small rectangular spacer and slide that into the trail rail. Do that 3 more times, then you can mount the legs of the bed rack using the 1/4" washers and 5/16"-18 serr. flange nuts. The rear legs are the ones with the extra wing on them. That wing should be in rear. The front legs don't have the wing but do have slots offset from the main body of the leg. That offset should be towards the rear of the vehicle as well.



- 2** If you do not have the trail rail system, you will need to clamp the legs to the side of the bed. For this method, we recommend putting the rack together before putting the legs on the bed of the vehicle. Only do this if you can get help lifting it into place after it is assembled. If you are putting the rack together alone, attach the legs to the bed first. See page 8 for instructions on this.

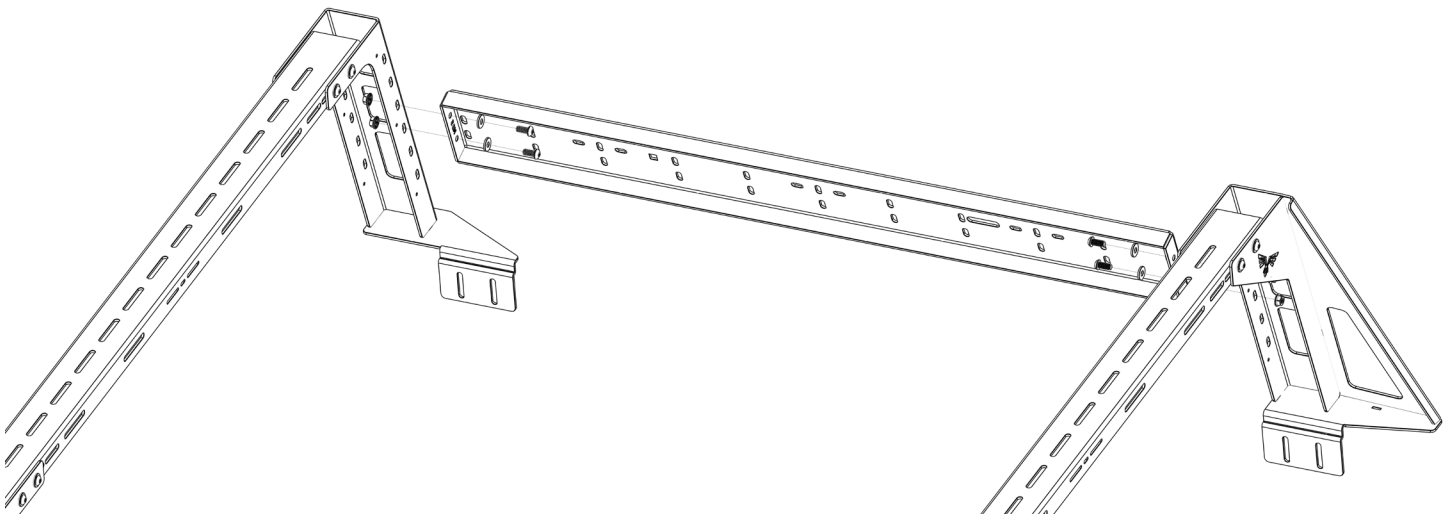
ASSEMBLY

- 3** Next, mount the open-ended crossbars between the each of the front and rear legs using the 5/16"-18 x 3/4" button head bolts, 1/4" washers and 5/16"-18 serr. flange nuts. The long, open side should be on the bottom.



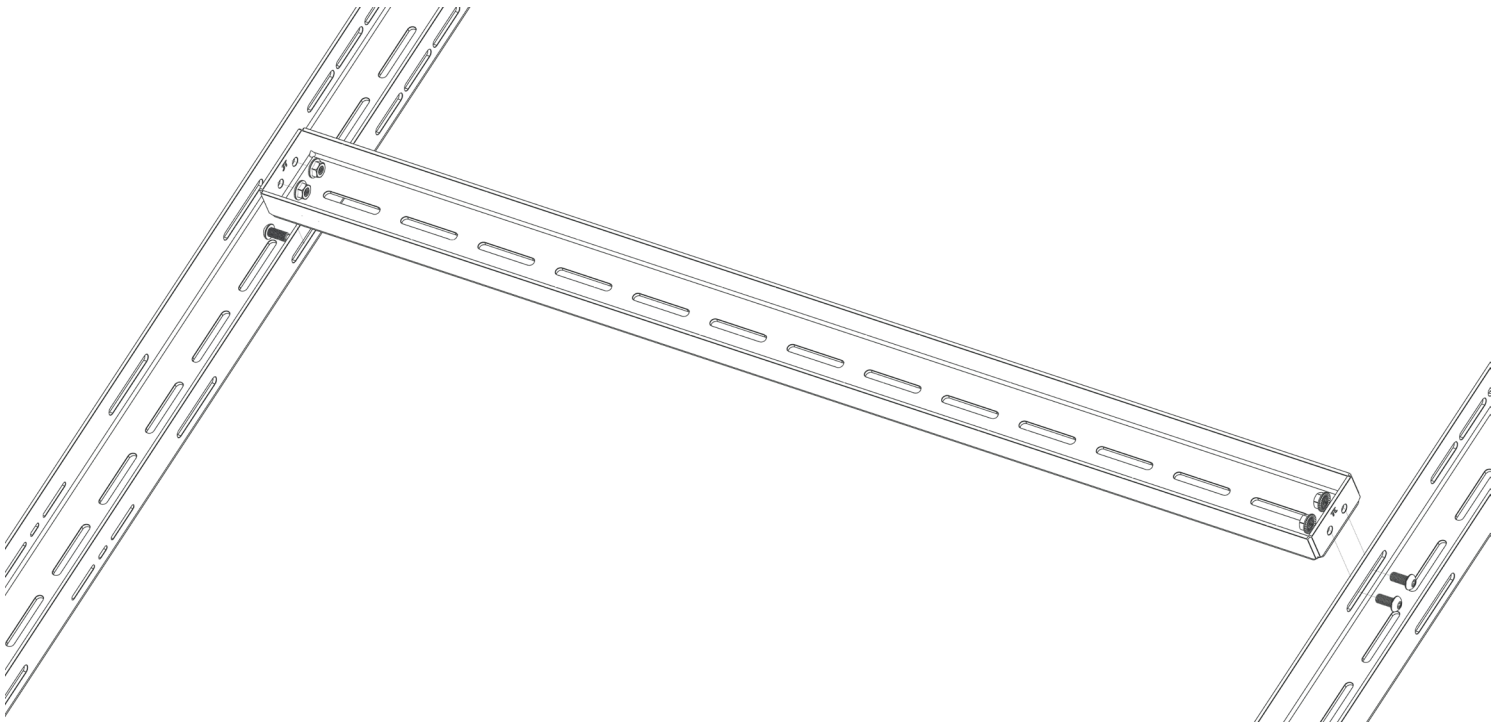
ASSEMBLY

- 4** Next, connect the front and rear using the wider bars and the 5/16"-18 x 3/4" button head bolts, 1/4" washers and 5/16"-18 serr. flange nuts. This bar mounts to the inside of the front and rear legs and gives you a few different mounting options to choose from. The open side should be on the inside of the rack. If you are assembling the rack on the bed, you may need to slide the legs forwards or backwards in order to attach the bar. Once the bar is attached you can tighten the legs fully into place. Try to tighten each bolt evenly in order to best secure the bed rack.



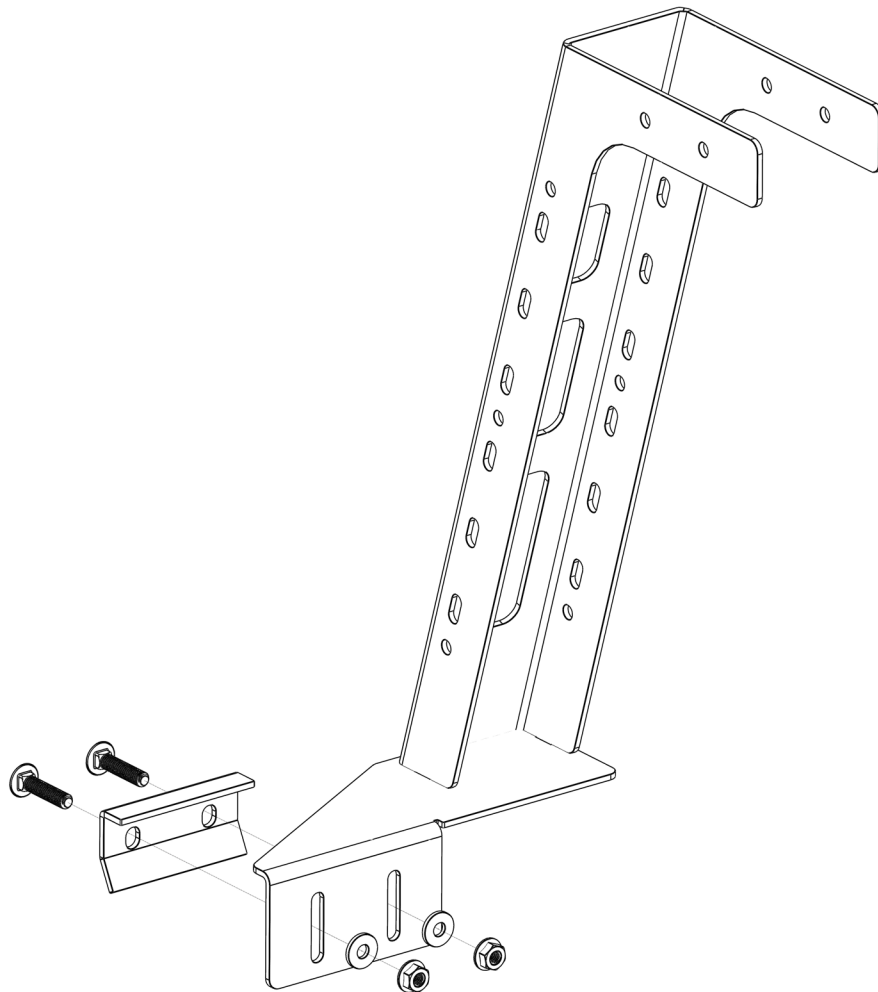
ASSEMBLY

- 5** Next, mount the remaining bars between the two open ended crossbars. These bars are optional but do provide many more mounting possibilities. In order to attach them, choose which slots you would like to use in the side of the crossbar and then use the 5/16"-18 x 3/4" button head bolts, 1/4" washers and 5/16"-18 serr. flange nuts to mount them in position. The open side should be on the bottom.



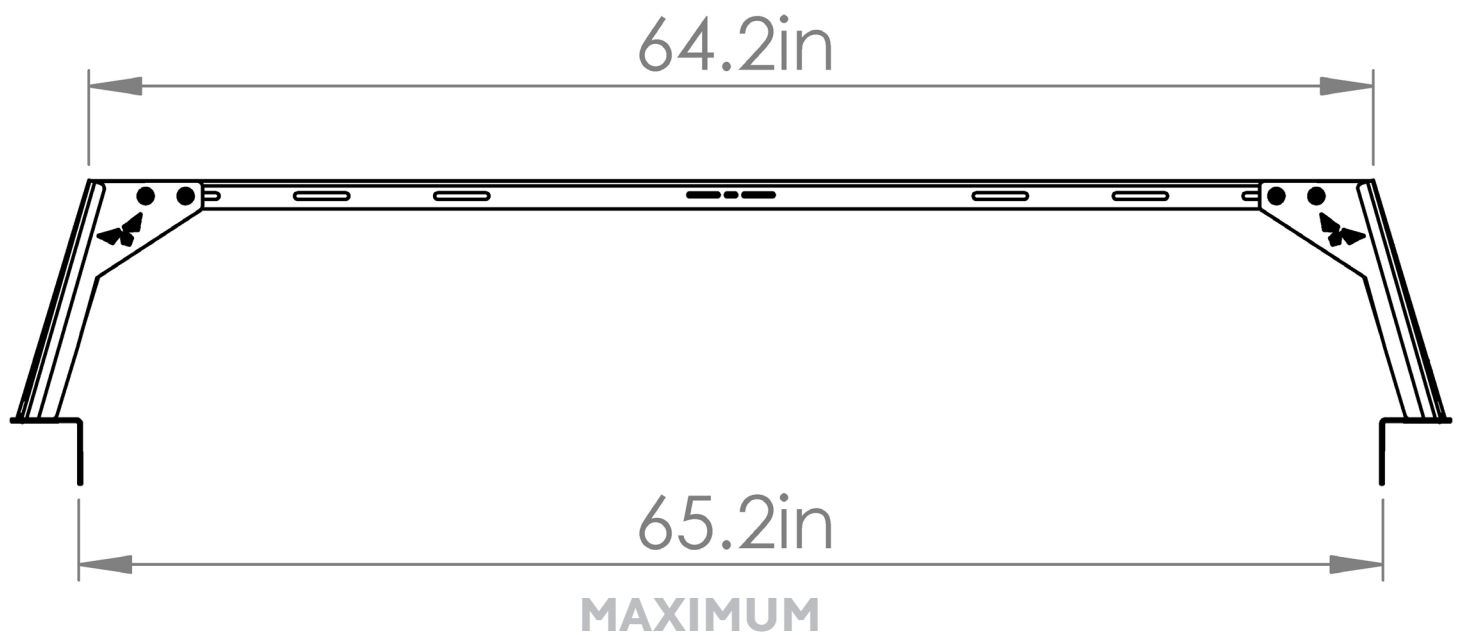
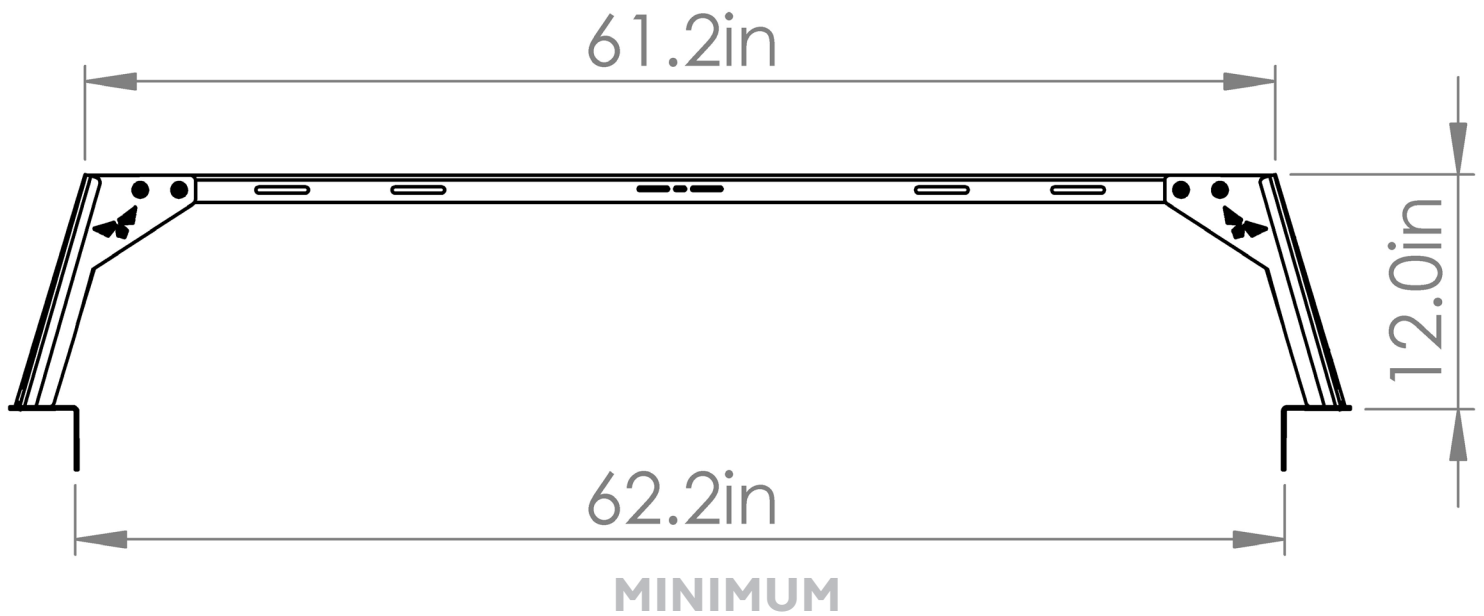
ASSEMBLY

- 6** Finally, if you need to clamp the legs to the bed, place the assembled bed rack into the bed and loosely attach the c shaped bracket to the back of the bottom of each of the legs using the 5/16"-18 x 1-1/2" carriage bolts and 5/16"-18 serr. flange nuts. Make sure the 90-degree bend is on the bottom and the carriage bolts go through the back side of the c shaped bracket. Finally, push the c shaped brackets up until the edge of the bed is between the brackets and the bottom of the legs and tighten them all into place, clamping the bed rack onto the bed. Try to tighten each bolt evenly in order to best secure the bed rack. If you are doing this step before assembling the rack, it may be easiest to attach the c shaped brackets to the legs before setting them into place.



DIMENSIONS

HALF RACK



DIMENSIONS

FULL RACK

