

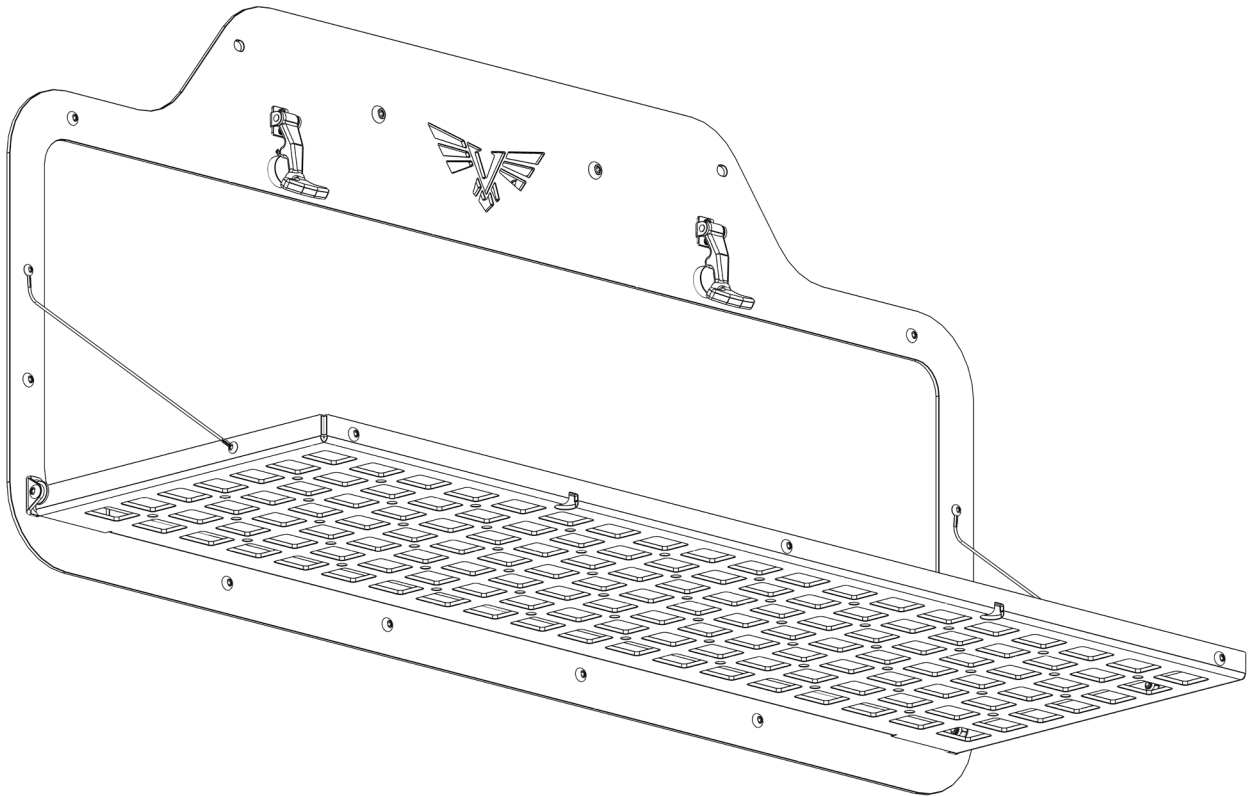


VICTORY 4X4

GX 460 & 470

TAILGATE TABLE

INSTALL INSTRUCTIONS



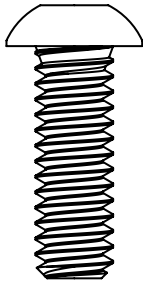
Please read the mounting instructions below carefully before attempting to install.

Be sure to check out the install video on the product page for disassembly.

Thank you for purchasing from Victory 4x4! Checkout our website, victory4x4.com for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-459-8447!

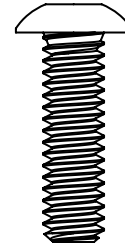
INCLUDED HARDWARE

17x



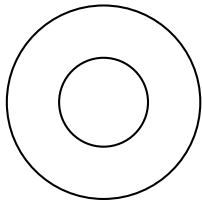
1/4"-20 X 3/4"
Button Head

4x



10-24 X 1/2"
Button Head

6x



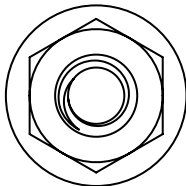
5/16"
Nylon Plastic Washer

4x



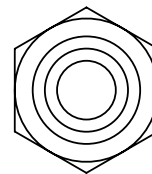
5-40 X 1/2"
Socket Head

15x



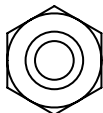
1/4"-20
Serr. Flange Nut

4x



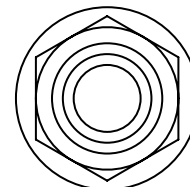
10-24
Nylock Nut

4x



5-40
Nylock Nut

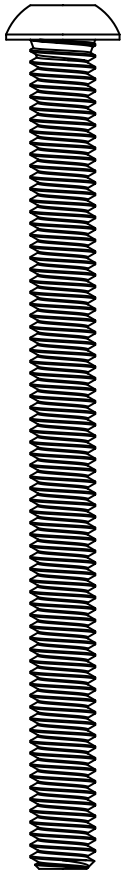
2x



1/4"-20
Flanged Nylock Nut

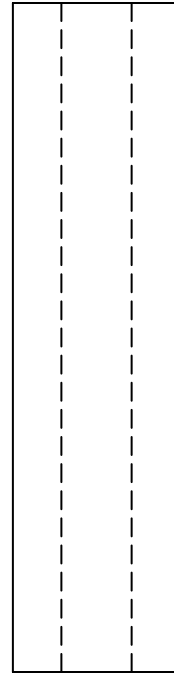
INCLUDED HARDWARE

2x



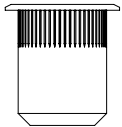
5/16"-18 X 4"
Button Head

2x



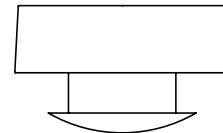
5/16" X 3"
Aluminum Spacer

2x



5/16"
Rivet Nut

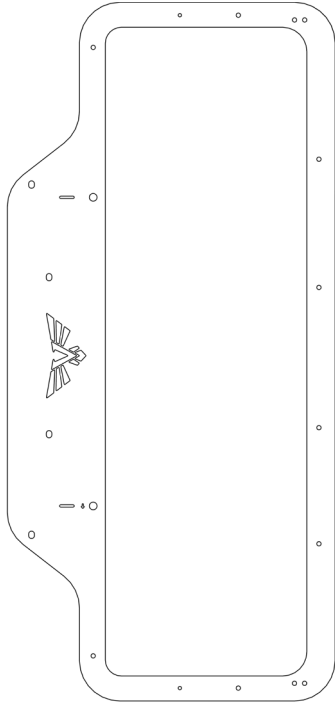
2x



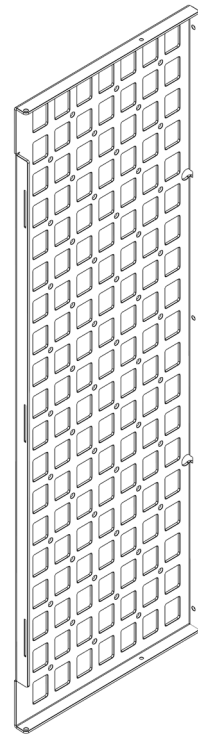
Rubber Push-in
Bumper

INCLUDED PARTS

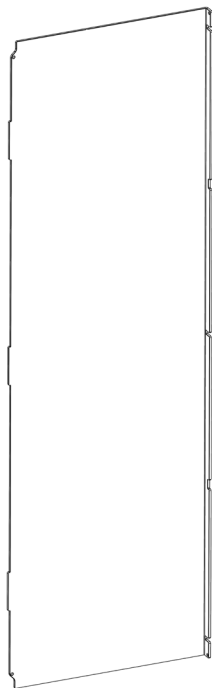
1x



1x



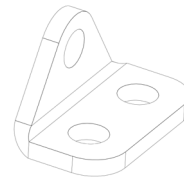
1x



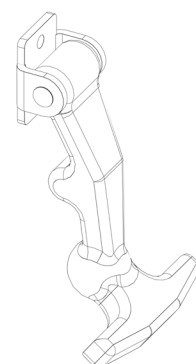
2x



2x

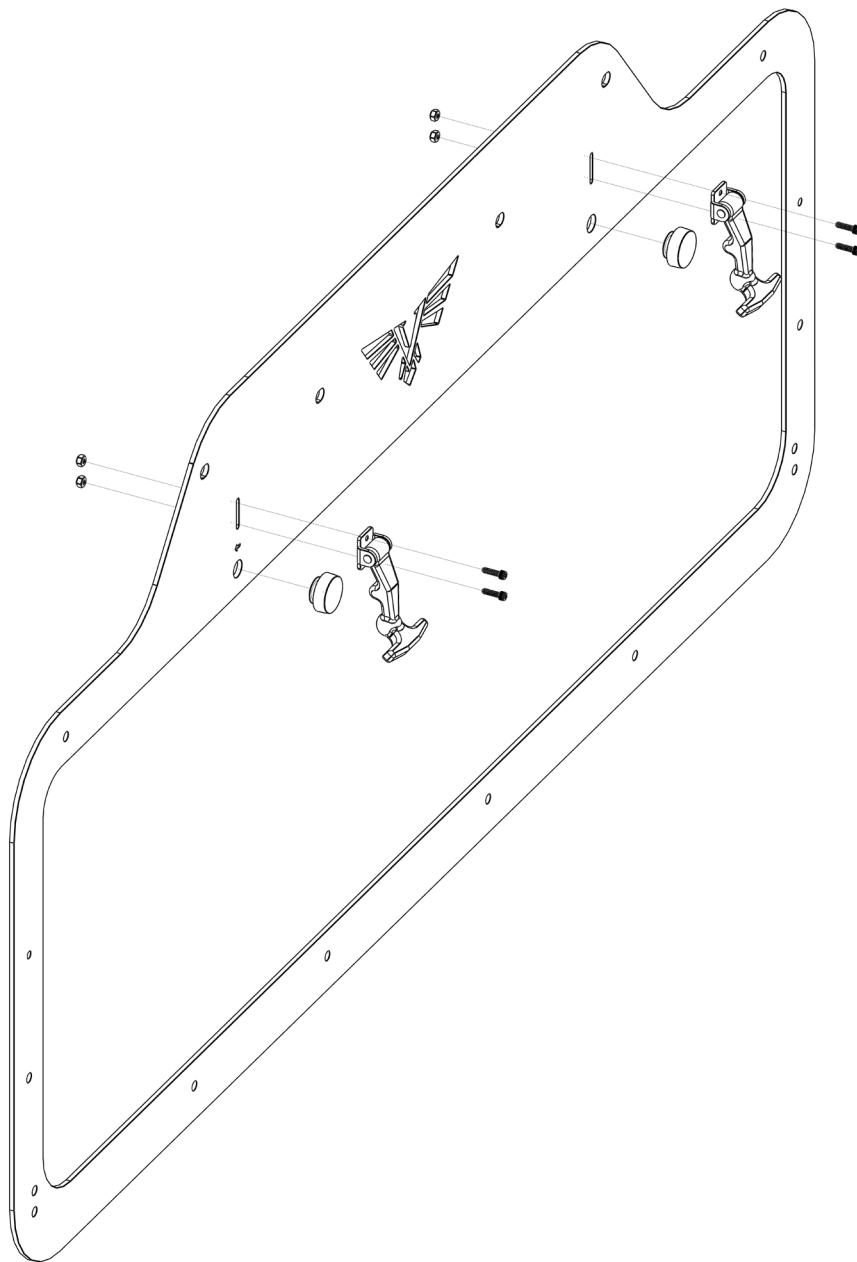


2x



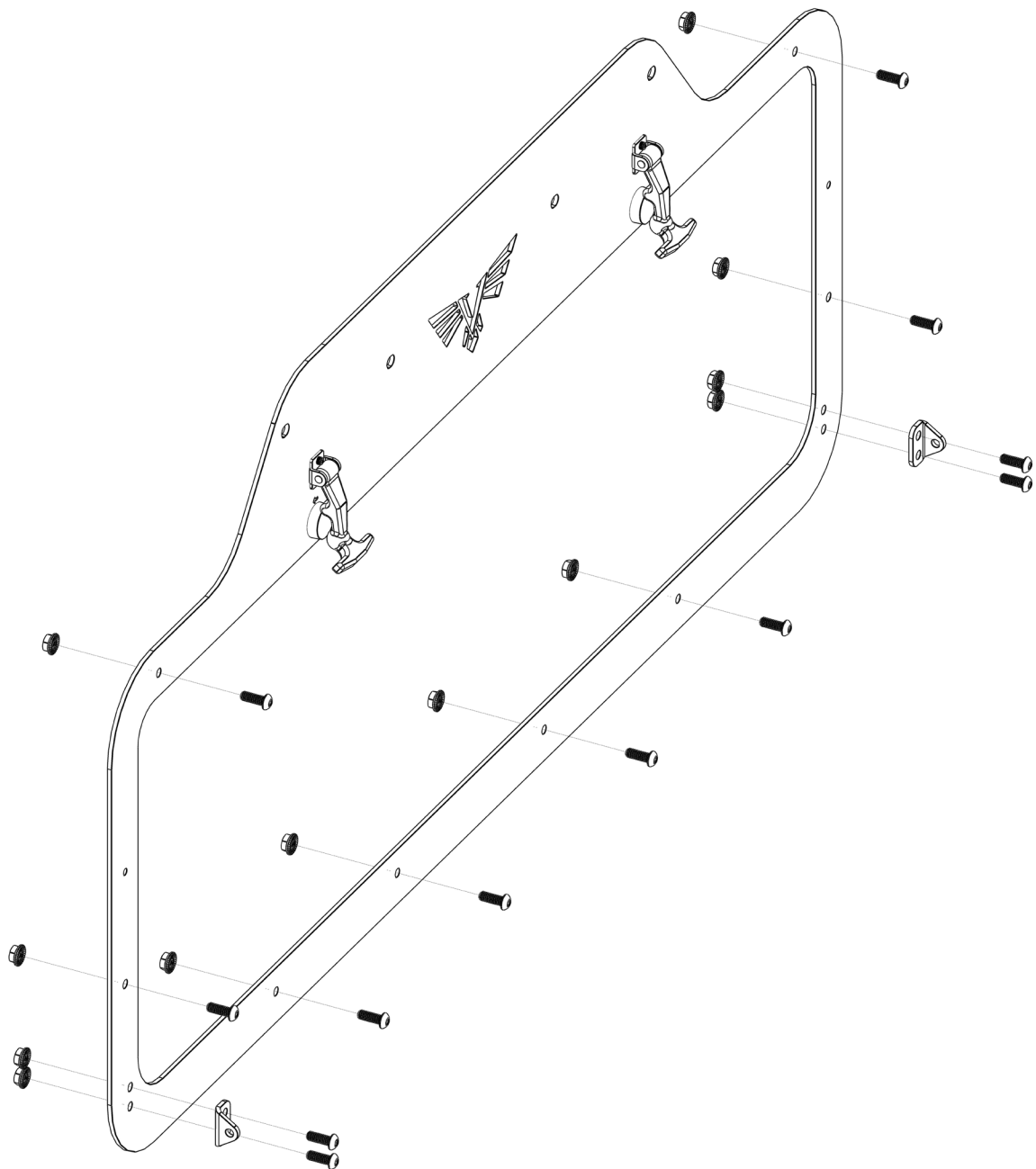
INSTALLATION

- 1 Once you have all the holes drilled and the hatch panel off (see instruction video) you can begin assembling the table. Start loosely bolting the latches onto the flat back panel using the 5-40 X 1/2" socket head screws and the 5-40 nylock nuts. Make sure that the panel is oriented so that the arrow is on the left. Then, twist the rubber bumpers into the holes just under the latches.



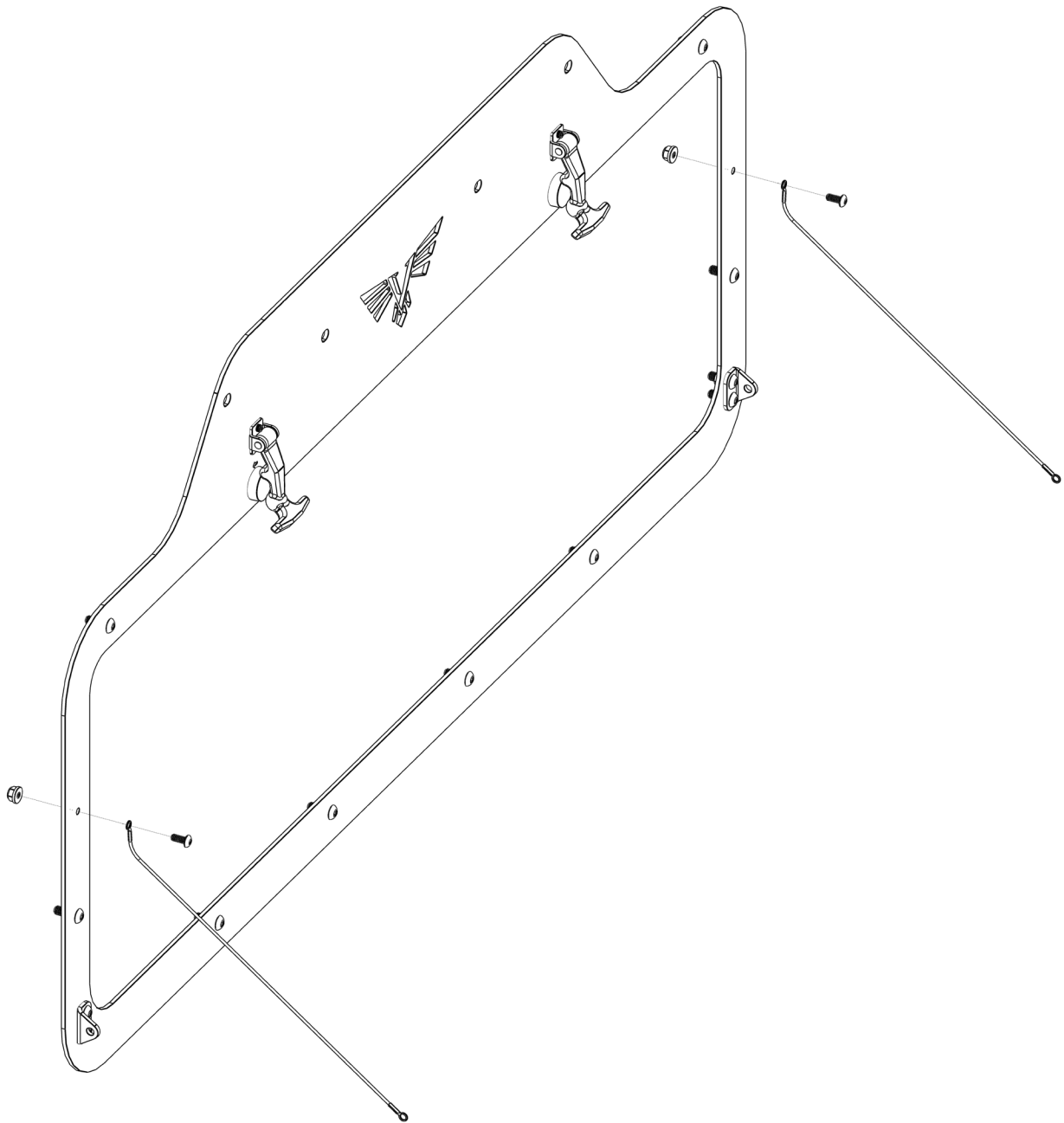
INSTALLATION

- 2** Next, bolt the back panel onto the plastic panel you pulled off the tailgate using the 1/4"-20 X 3/4" button head bolts and 1/4"-20 serr. flange nuts. The bottom corner bolts are also used to attach the hinge brackets to the panel, so make sure to bolt those in on top of the back panel. There are two smaller holes on the side that don't get the 1/4" hardware. Leave those empty for now.



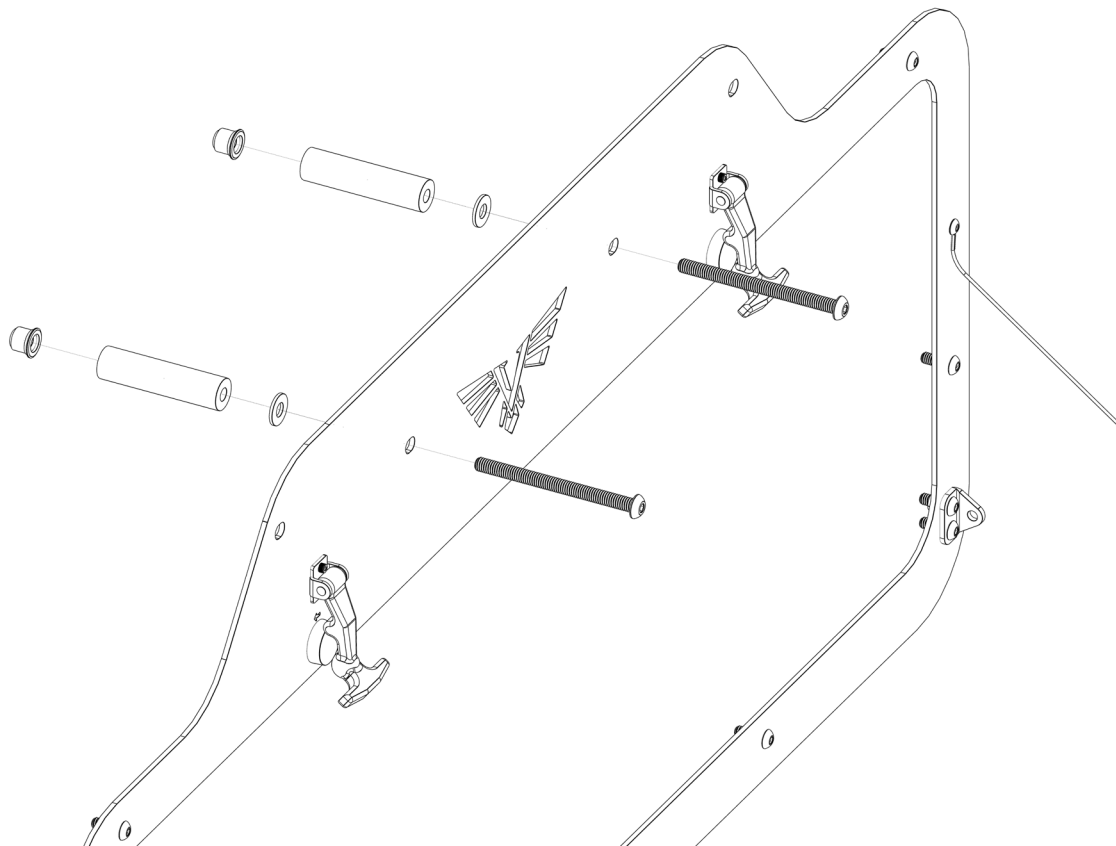
INSTALLATION

- 3** Next, bolt the lanyards on through the smaller holes you left open in the last step using the 10-24 X 1/2" button head bolts and the 10-24 nylock nuts. Tighten them just enough that the bolts can't rattle but the lanyards can still rotate. Make sure that the flat side of the eye of the lanyard is against the panel.



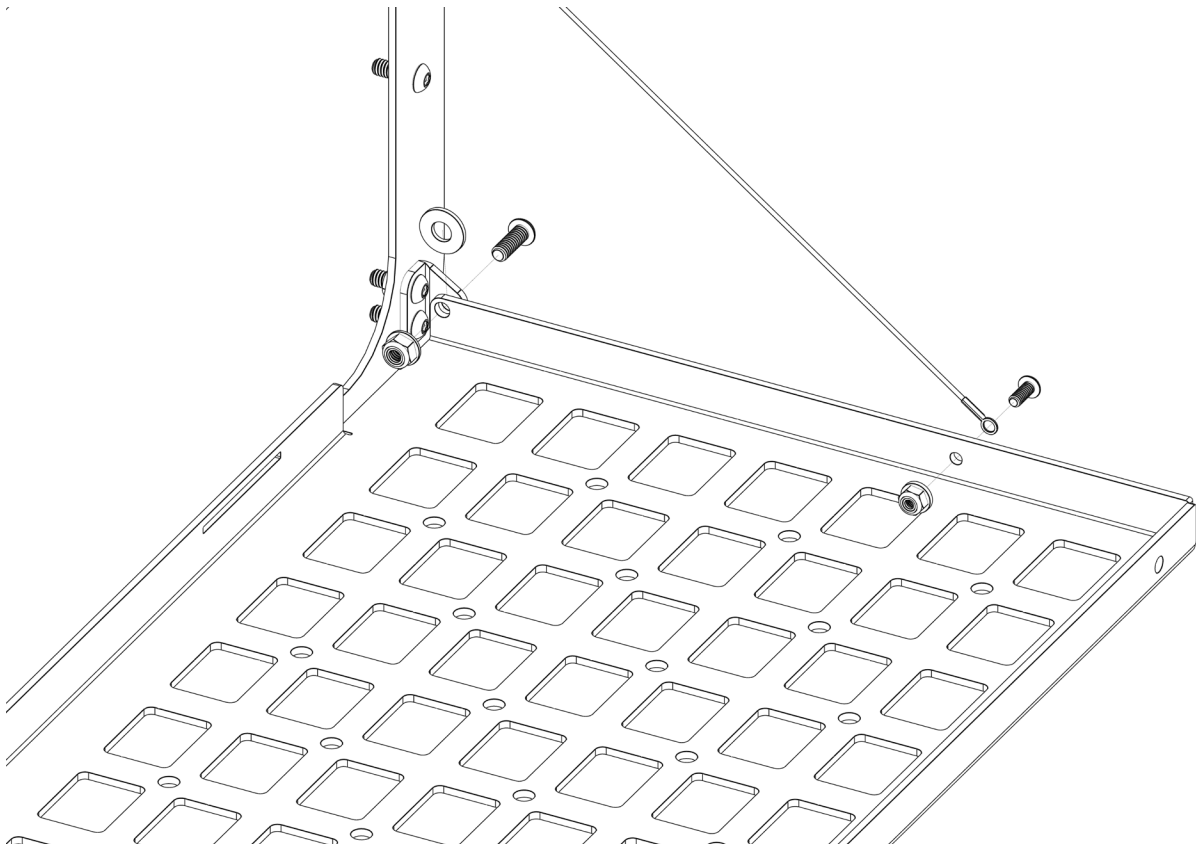
INSTALLATION

- 4** With the back panel mounted fully to the plastic tailgate panel, you can mount it back onto the tailgate of the vehicle. Start by putting the long 5/16"-18 X 4" button head bolts through the two holes in the top of the back panel that are used for your vehicle (The outer two are for the 470 and the inner two are for the 460). Then, put a nylon 5/16" washer and 5/16" X 3" aluminum spacer on each bolt in that order. If you are installing this on a 470, you will need two of the nylon washers between the spacer and the panel instead of one. Once that is all on, you can put the panel back on the tailgate and screw the bolts you just put on into the rivet nuts you installed in the tailgate. You can then reinstall any pieces you removed in order to pull the tailgate panel off



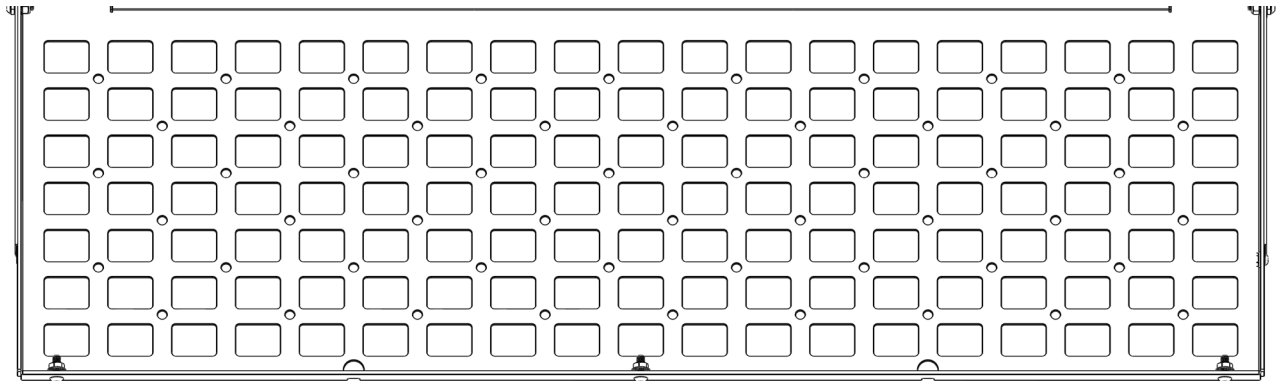
INSTALLATION

- 5** Once the panel is mounted to the tailgate, you can begin assembling the table. Start by mounting the underside MOLLE panel to the hinge brackets and lanyards. It attaches to the hinge brackets using the 1/4"-20 X 3/4" button head bolts, 5/16" nylon washers and 1/4"-20 nylock nuts. The nylon washer goes between the hinge bracket and the side of the MOLLE panel. It attaches to the lanyard using the same 10-24" hardware you used on the other end. Again, make sure that the flat side of the eye of the lanyard is against the side of the MOLLE panel. Tighten these bolts just enough that they can't rattle but the table and lanyards are still able to rotate.



INSTALLATION

- Next, insert a 1/4"-20 X 3/4" button head bolt into each of the three holes on the front of the MOLLE panel and very loosely put a 1/4"-20 serr. flange nut on the end of each one. This just makes it easier to attach the table top.



- Finally, place the table top into the inside of the MOLLE panel. Make sure that the tabs on the back of the table top go into the slots in the back of the MOLLE panel. Once the tabs are in the slots, push the front down into the table, making sure that the slots in the front of the table top go around the bolts you installed in the last step. It can be difficult to get the table top into the MOLLE panel so you may need to use some kind of small pry tool to get it in. Once it is in place, tighten the bolts. Make sure that the top of the table top is above or flush with the edge of the MOLLE panel.

