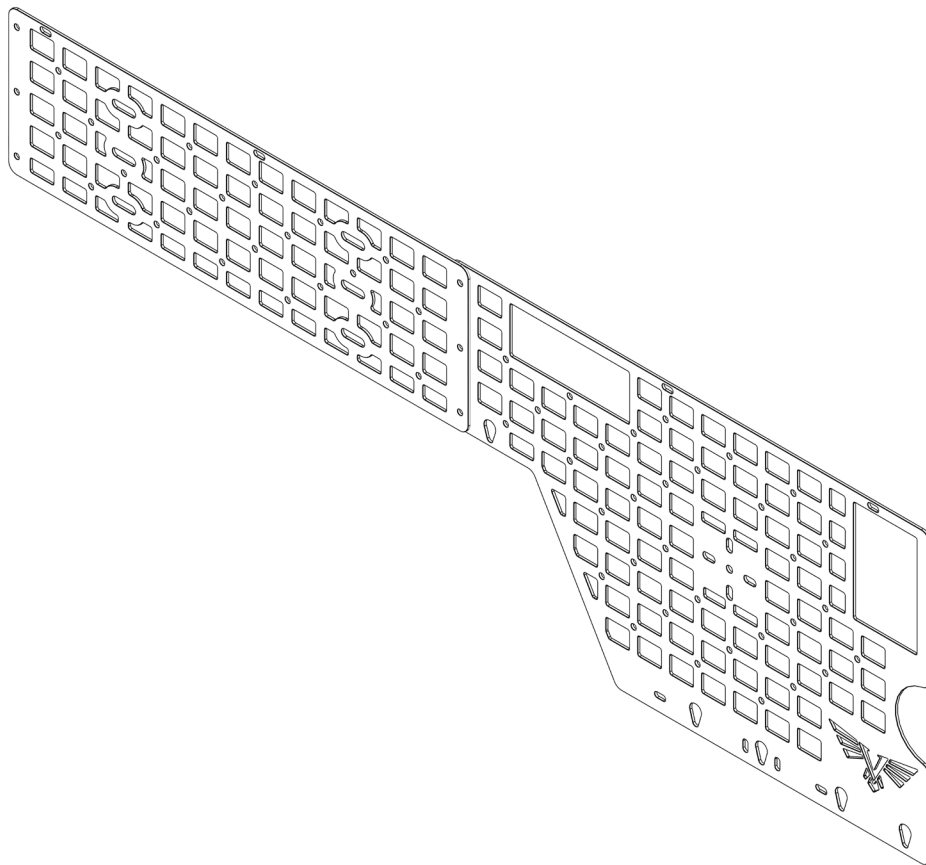




VICTORY 4X4

# 2ND & 3RD GEN TUNDRA BEDSIDE MOLLE PANEL

## INSTALL INSTRUCTIONS



**Please read the mounting instructions below carefully before attempting to install.**

**Be sure to check out the install video on the product page, if available.**

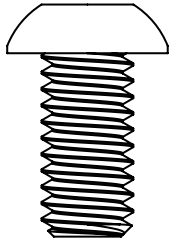
Thank you for purchasing from Victory 4x4! Checkout our website, [victory4x4.com](http://victory4x4.com) for other great off-road products. Be sure to rate and review our product online. If you have any questions or are missing parts, please don't hesitate to call us at 269-459-8447!

# INCLUDED HARDWARE

## INCLUDED BOLT PACK(S) 046-0034

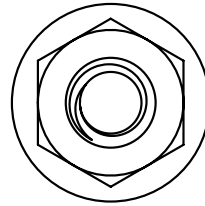
Note: Some Victory 4x4/JCR Offroad/SquatchProof products share hardware kits. Any extra hardware you may receive that is not listed below can be repurposed or discarded.

11x



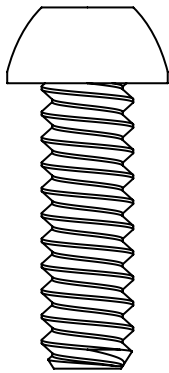
5/16"-18 X 5/8"  
Button Head

13x



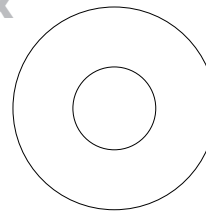
5/16"-18  
Serr. Flange Nut

2x



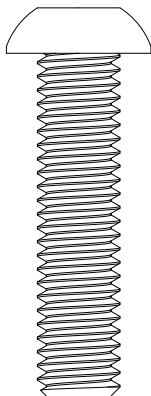
5/16"-18 X 1 1/4"  
Button Head

2x



Off-White 3/4" x 1/4"  
Spacer for 5/16" Bolt

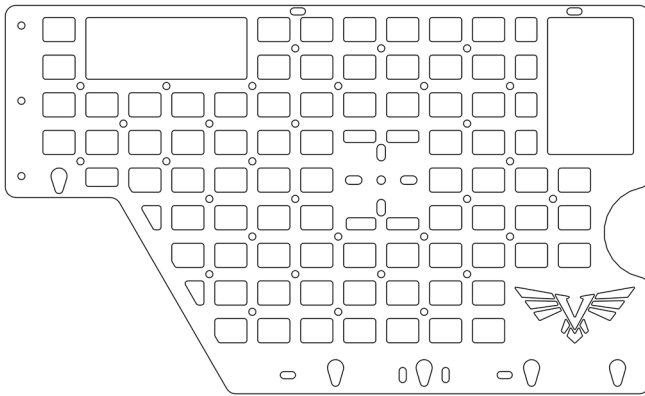
4x



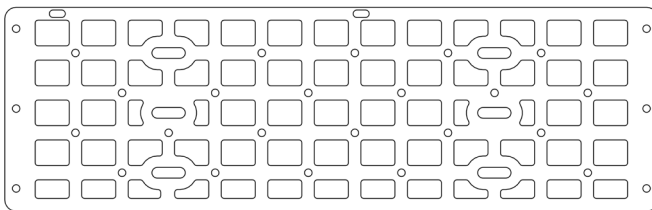
M6 x 1mm, 25mm Long  
Button Head

# INCLUDED PARTS

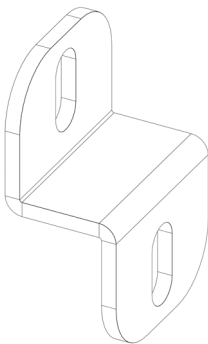
1x



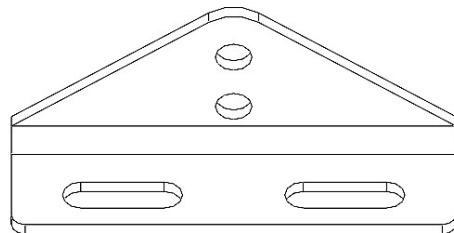
1x



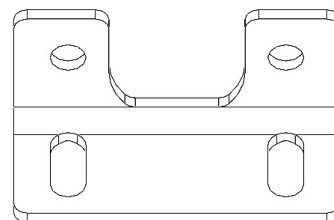
4x



1x

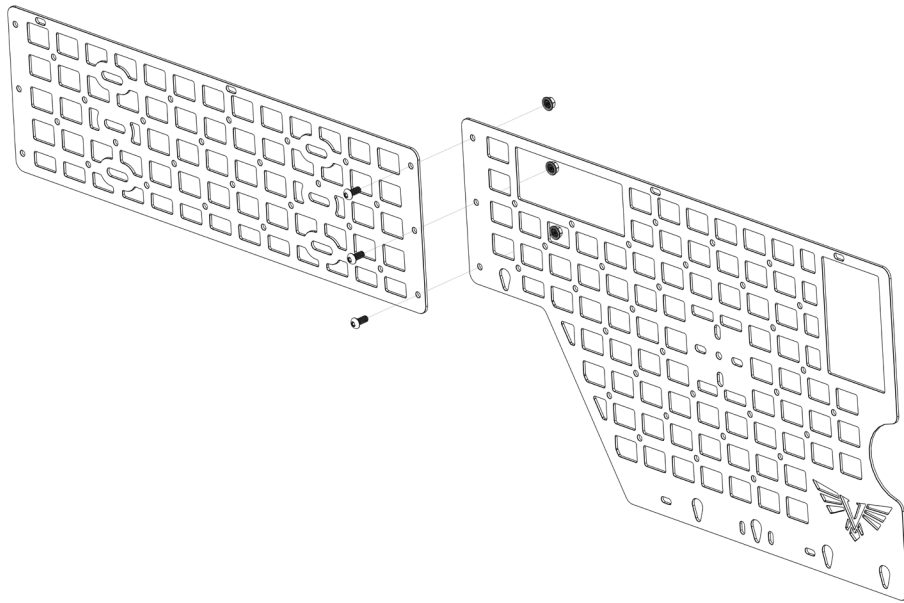


1x



# INSTALLATION

1. Start by connecting both panels using the 5/16"-18 X 5/8" button head bolts and 5/16"-18 serr. flange nuts. It doesn't matter which panel goes on top, just make sure to have the smaller of the two panels arranged and oriented like the image below. This is the best time to attach any mounts you will be using to the panel because it can be difficult to access the back of it once it is installed.

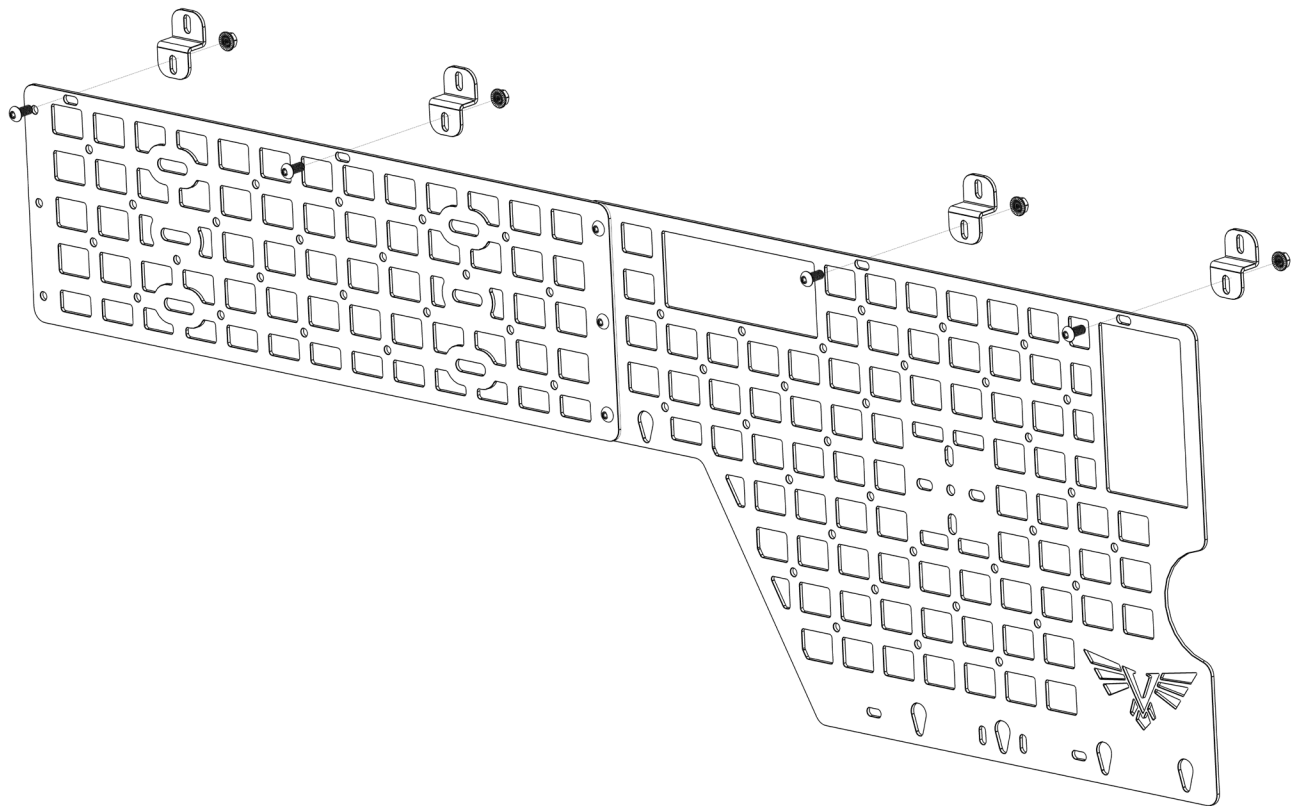


2. Next, if your vehicle is equipped with a trail rail/cargo management rail, remove the rail using a T30 torx from whichever side you are installing the panel on. Then, using the factory hardware, loosely reinstall it making sure to put a mounting bracket between it and the bed of the truck on every hole but the middle. Make sure when tightening, that the brackets are snug against the rail. If your vehicle does not have the rail present, you will attach the provided brackets in the same locations directly to the truck bed side using the provided M6 hardware.



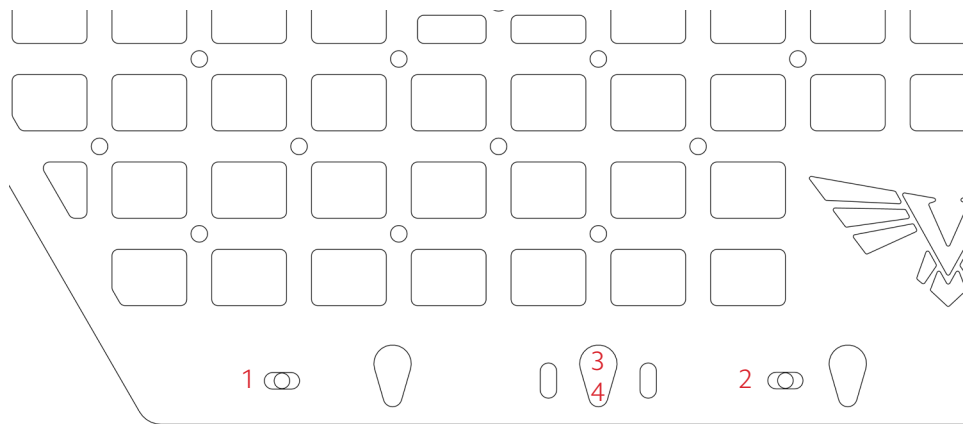
# INSTALLATION

3. Next, after you have your panels assembled and brackets in place, then start to loosely bolt your panel into the brackets like arranged and oriented below with the provided 5/16" button head bolts and flange nuts.

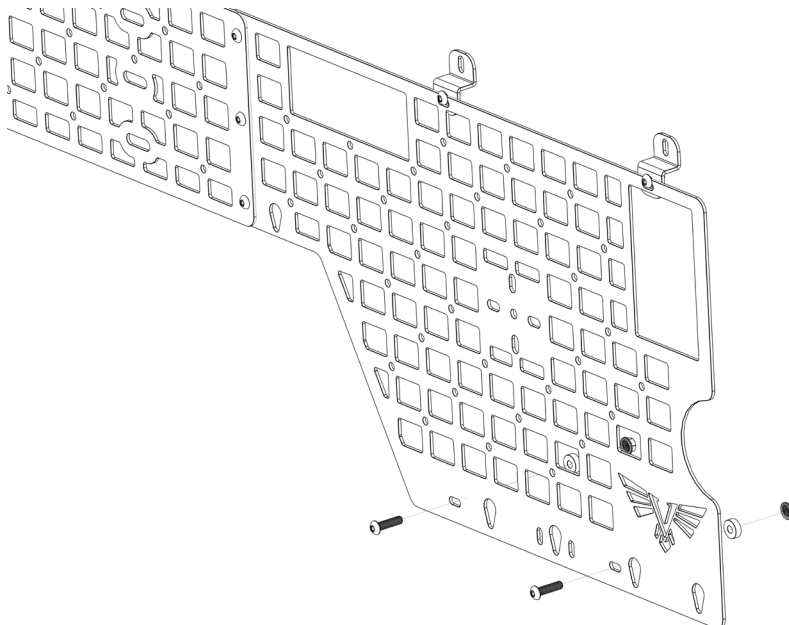


# INSTALLATION

- 4.** Once the panel is loosely installed, get it oriented where it's level and parallel with the trail rail and then tighten everything down. Once it is positioned how you like it, you then need to drill two holes using a 5/16" drill bit using the holes shown below as a guide. **1 & 2 for 3rd Gen Tundras.** **3 & 4 will be drilled through the additional bracket for 2nd Gen Tundras (see step 5).**



- 5.** 3rd Gen: After the holes are drilled, place the two provided spacers behind the panel in line with the new holes. Then place the two provided longer 5/16" bolts through the panel and spacers and place the provided 5/16" flange nuts on the backside of the bolts up through the backside and tighten down.



# INSTALLATION

2nd Gen: Bolt the two additional mounting brackets together loosely. Place the assembled bracket between the panel and the bedside. Drill through the two vertically align holes into the bedside, using the teardrop cutout in the panel for access. Bolt the panel to the bracket and the bracket assembly to the bedside using the longer 5/16" hardware.

