



VICTORY  
4X4

# 4RUNNER ROOF RACK CROSSBAR INSTALLATION

## TOOLS NEEDED

- Pry tool
- 1/2" socket

## HARDWARE

- (4) 5/16"-18 x 1" Square-Neck Elevator Bolt
- (4) 5/16" Nylon Lock Nut

Please read the instructions below carefully before attempting to install.

1. Remove the rear roof rail cap on each side with a pry tool. There are four clips holding each on (all about 1/3 of the way in from the edge). You can pop the outer two and tilt the cap inward to remove.



2. Put two carriage bolts in each mounting bracket. You will need one per side, per crossbar. Slide the brackets in the side rails on each side.



3. Once the brackets are roughly in place, install the crossbars. Put the carriage bolts through the side of the crossbar with holes and then the opposite side with slots can drop onto the carriage bolts on the other side.



4. Loosely install all of the lock nuts and adjust where you want the crossbars to be placed from front to back.



5. Tighten down all of the lock nuts with a 1/2" socket and reinstall the side rail caps.



6. That's it! Enjoy your new crossbars!

