



VICTORY  
4X4

# **GX470 STRIKE FRONT BUMPER INSTALLATION INSTRUCTIONS**

## **TOOLS NEEDED**

- Pry tool
- 10mm socket
- 14mm socket
- 5/16" drill bit
- 5/32" allen
- Cutting tool

## **HARDWARE**

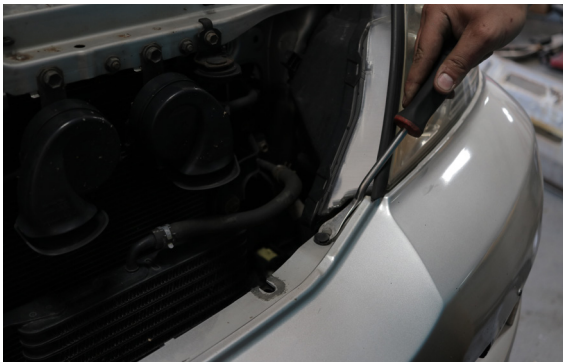
- 1/4-20 x 1" Button Head qty. 8
- 1/4-20 Flange Nut qty. 8
- 5/16-18 x 3/4" Button Head qty. 4
- 5/16-18 Flange Nut qty. 4

**Please read the instructions below carefully before attempting to install.**

1. Open the hood. Remove the plastic retaining clips that hold the center section of the bumper. Remove it and set it aside.



2. The next step will be to remove the factory plastic bumper. Start by removing the retaining clips along the top with a trim tool.



Remove the remaining bolts with a 10mm socket. There is one in each wheel well and seven underneath the front of the bumper.



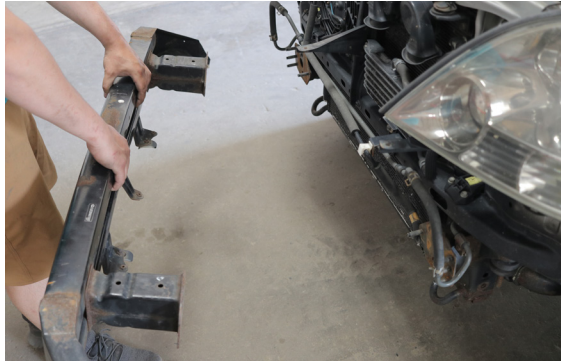
3. Pull the bumper outward at each wheel well to unclip it, then pull the bumper straight off from the front.



4. Remove the bumper support bracket with a 10mm socket.



5. Remove the crash bar with a 14mm socket.



6. The next step will be to measure and drill an additional hole in the remaining bumper support bracket on each side (under the headlights). Measure straight back 1 1/4" from the front edge of the bracket and make a mark centered on the bracket. Drill a hole using a 5/16" drill bit.





7. Install the inner filler plate brackets in the holes you just drilled, using the hardware provided.



8. Trim the plastic tabs off below the headlight at the fender as shown.



9. Remove the plastic bracket below the fender using a 10mm socket and trim the plastic on either side as shown. This will make room for the bumper wings.



- 10.** Install the outer filler plate brackets (one on each side). The lower hole will mount using a factory stud and nut, use the supplied hardware to mount the top hole. Go ahead and tighten them fully.



- 11.** Install the filler panels on the brackets using the hardware provided.

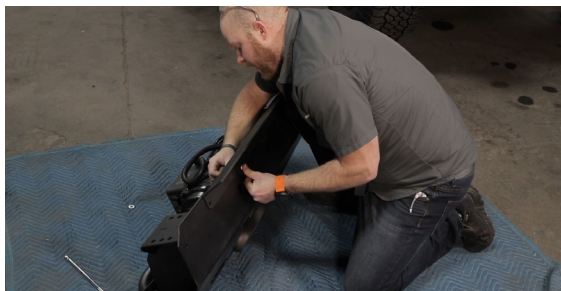




12. If you are installing a winch or lightbar/filler plate, you will want to do that now. It will be easier to install cube lights now as well but those can also be installed after the bumper if necessary. Assemble the Strike bumper (Blitz shown, but process is the same). Start by installing a light bar or the aluminum filler panel. If you are using a light bar you will need at least a 20" bar with a mounting width of 22".



13. Install the winch. We will be installing a WARN VR 8-S. Loosely install the four mounting bolts under the bumper. Once they are loosely installed, flip the bumper over and tighten the mounting bolts. Next install the winch fairlead and tighten it down. Last we will tip the bumper forward and install the valance skid with the button head bolts we provide.



- 14.** Loosen the bolts holding the cooling line in place and carefully bend the line toward the vehicle to make clearance for the winch. Use a 10mm socket and loosen the bolts holding the bracket in place. You do not need to remove the bolts.



- 15.** Place the tie-in brackets over the frame horns. We will mark/drill them after the bumper is installed.



- 16.** Install the bumper on the frame studs using the factory hardware. Tighten down with a 14mm socket.





- 17.** Put a bolt through the top of the tie-in bracket & bumper to locate the bracket on the frame. Drill a 5/8" hole through the side of the bracket & frame rail. Touch up any exposed metal with paint and install all of the supplied hardware.



- 18.** Double check that all of your hardware is tight and that's it. Enjoy your new Strike Bumper!