



VICTORY
4X4

GX470 BLITZ FRONT BUMPER CUT INSTRUCTIONS

TOOLS NEEDED

- 4" cutoff wheel (or cutting tool of choice)
- Measuring tape
- Marker
- Straight edge or level

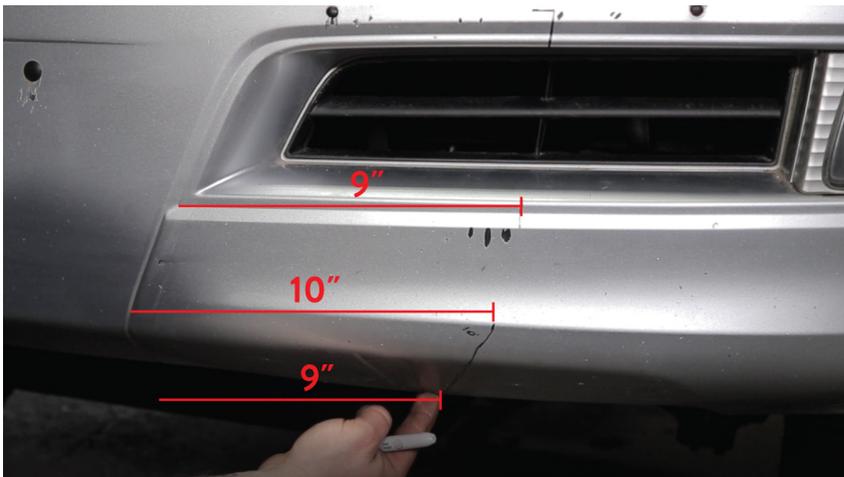
Please read the instructions below carefully before attempting to install.

We will be cutting one section out of the lower center of the factory bumper plastic. It is important to note that the bumper will completely cover the cut edge.

1. Follow the center fins in the vent on the bumper up to the body and make a mark just to the inside of the fins (Make sure that these fins remain just outside of your cut marks as they will support that portion of the bumper after the cut is made). Measure up from that mark 1" and make a mark (this will be the top line of the cut).



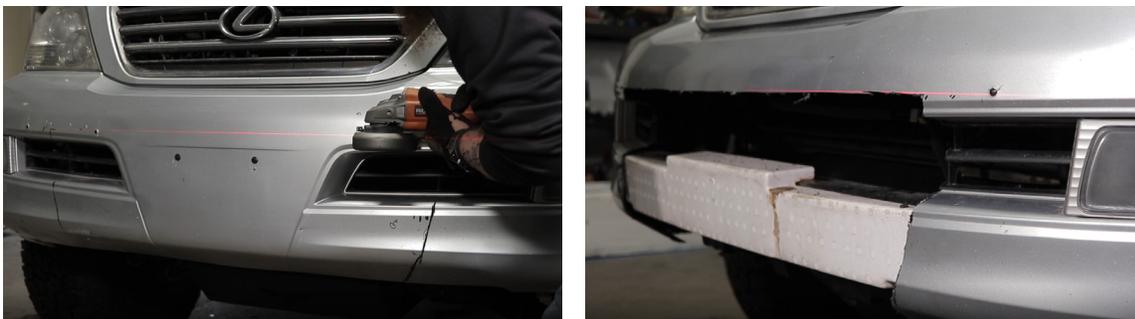
2. Now mark the side of the cut. There will be three measurements to make. The first will be just inside the fin again, this time underneath. To mark this accurately, you can measure 9" from the center-most body line (as shown). The second measurement will be 10" straight across from that same body line. The bottom measurement will be 9", again from that same body line. Connect all of your marks with sharpie or tape.



3. Repeat this process on the other side and connect your top marks with a straight line. We are using a laser level, locked, so we can use it as a straight edge. You won't want the level free floating because your truck might not be level.



4. Once all of your marks are made, check all of your measurements one more time, and make your cut. We recommend a 4" cutoff wheel because it makes very straight lines, but you can use whatever cutting tool you have available. Be careful not to cut too deep because there is a metal crash bar behind the plastic (this will be removed later).



5. That's it! You can now clean up your cut with a flap disc or sandpaper. You are ready to remove the crash bar and install your Blitz Bumper. Full install video coming soon!