



VICTORY
4X4

TACOMA BLITZ SLIDER INSTALLATION INSTRUCTIONS

TOOLS NEEDED

- 14 mm socket
- 12 mm socket
- 1/2" wrench
- Pry tool
- 3mm allen
- 5/16" socket

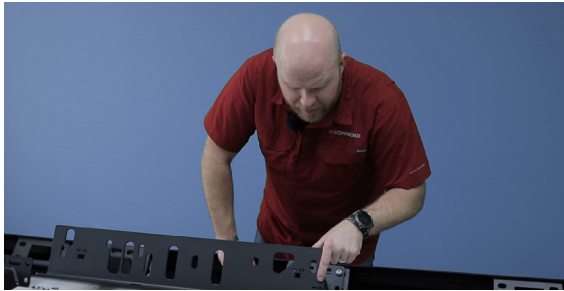
HARDWARE

- 5/16-18 x 3/8" Hex Head Bolt qty. 8
- 1/4-20 x 3/4" Button Head qty. 12
- 1/4-20 Flange Nut qty. 12
- 1/2-13 x 1" Button Head qty. 16
- 1/2-13 Flange Nut qty. 16

Please read the instructions below carefully before attempting to install.

1. First we will assemble the slider. Lift the legs onto the slider and bolt them on with the large button head bolts and flange nuts. Look at the corner of the leg and make sure the arrow is pointing toward the front of the vehicle.

Note: you will have to drill a hole in the bottom of the rear bracket on the long bed slider for maximum strength.



2. Install the LED lights using the provided button head bolts, washers, and lock nuts. Make sure the lights are centered in the hole and tighten them down using a 3mm allen and a 5/16" socket or wrench



3. Bolt on the logo accent plates using a button head stainless bolt and a flange nut (3 bolts per plate).



4. Install the rest of the button head bolts to mount the legs to the slider. Leave the bolts loose so you can move the slider back and forth to align it on the truck once its mounted. From this point on, they will mount to the truck in the same way as our Strike Rock Sliders



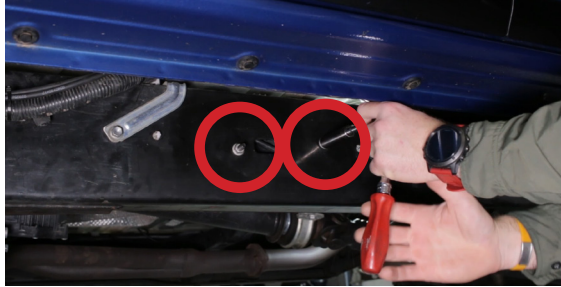
5. Remove the bolt that connects the crossmember to the frame rail. Use a 14mm socket to remove the bolt. Use a pry tool to move the wire harness out of the way.



6. Use a pry tool to remove the plastic cap and the black sticker.



7. Take the plate we provide and slide it into the square hole in the crossmember. Use a 12mm and remove the two nuts holding the electronic box inside the frame rail. Move the electronic box out of the way.



8. Use a jack to lift the slider into place. Make sure the wire harness is out of the way before bolting the slider to the frame.



9. With the slider jacked into place, replace the bolt that we removed earlier with the bolt that we supply in the same crossmember. Loosely install this bolt.



10. Loosely install the five side mount bolts. Use the 1/2" bolts and install them inside facing outward. Use a 1/2" bolt with a 1/2" washer, then back it up with a 3/4" washer on the inside of the rail and use a 1/2" washer and a 1/2" nut. If the brake line is touching the bolt, carefully flex the line upward so it doesn't rub against the bolt.



11. Remove the brake line bracket using a 12mm socket then pop the brake line out of the frame to give yourself room to insert the bolt. You will need to stick your arm into the frame so prepare the bolt with the washers to make this process easier.



12. Next, use a magnet to insert the 1/2" nut through the frame hole. Then thread the 1/2" bolt through the bottom hole and into the nut. Use a 3/4" socket to tighten it down.



13. Reconnect the brake line brackets and the electric box. Go back and tighten down all of the bolts then you will be finished with the install.

