



VICTORY
4X4

TACOMA STRIKE REAR BUMPER INSTALLATION INSTRUCTIONS

TOOLS NEEDED

- Pry tool
- 11/16 socket
- 13/16 socket
- Screwdriver

Please read the instructions below carefully before attempting to install.

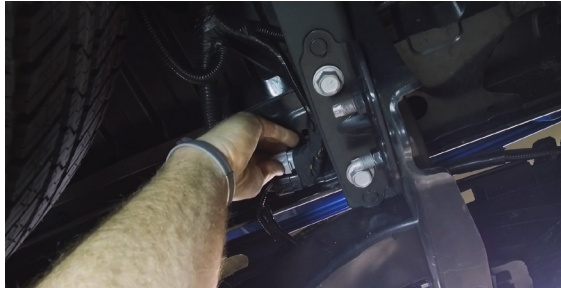
1. Remove the license plate with a screwdriver. Next we will remove the trailer plug and license plate lights by reaching behind the factory bumper and disconnecting the cables.



2. Use a pry tool and remove the clip located behind the license plate. Then remove the 2 clips on each side of the hitch receiver. Lightly pull on the black panel to remove it. Once the panel is removed from the bumper, disconnect the sensors.



3. Remove the 10 bumper mounting bolts. There are 8 bolts connected to the frame rail (4 per side, 2 on top and 2 on the bottom) and 2 bolts are located above the hitch receiver. Disconnect the 2 plugs that are connected to the bumper wiring harness. We can now remove the bumper.



4. Next we will remove the backup sensors from the factory bumper. Use a pry tool and carefully remove the grommets. After you remove the grommets, pull the wire harness up through the hole. Disconnect the wire clips from the bumper so we can use the wire on the new bumper. You will also need to get the 2 grommets from the center plastic piece.



5. Next we will remove the 4 bolts on each side of the frame rail. There is a 5th bolt in the back but we will not remove it.



6. Next we will install the LED lights on the new bumper. You may need to flip the LED light bracket backwards so it can sit as low as possible. Loosely install the cube lights after you connect the light bracket to the cube light.



7. Install the 4 backup sensors to the bumper. Install the small plastic piece from the outside, then install the sensor from the inside of the bumper. Be careful when installing these sensors so you don't break them.



8. Install the wire harness to the bumper. Make sure the grey and black plug are on the drivers side when you connect the wires to the sensors.



9. Install the brackets that we provide to the frame rails. There is one for the driver side and passenger side. Use the bolts that we removed earlier to secure the brackets (loosely install the brackets for adjustments). Mount the bumper once the brackets are installed. The bumper should slide inside of the brackets.



10. With the bumper in place, install 6 bolts into the bracket (3 per side). We recommend installing the top bolt first.



11. Reinstall the 2 bolts that go between the bumper and hitch receiver. Make sure your bumper is level. Loosen or tighten the bolts underneath for adjustability. If your bumper is level, go ahead and tighten everything.



12. Install your license plate with the hardware we provide.



13. Reconnect the plugs that we disconnected before.



You are now finished with the install. Enjoy you new bumper!