



VICTORY
4X4

TUNDRA BEDSIDE MOLLE PANEL INSTALLATION INSTRUCTIONS

TOOLS NEEDED

- 3/16" allen
- 1/2" drill bit
- 11/16" wrench
- T-30 torx

HARDWARE

- 5/16-18X5/8" button head qty. 13
- 5/16-18 flange nut qty. 13
- 7/16-14 flange nut qty. 2
- 1/2 flat washer qty. 2
- 7/16-14 forged wing nut qty. 2
- 7/16-14 X 2 1/2" carriage bolt qty. 2

Please read the instructions below carefully before attempting to install.

1. Using a T-30 torx, remove the bolts in the side rail. Loosen the middle bolt but keep in mounted so the rail doesn't fall. Once you take the bolt out, install our small brackets behind the rail then reinstall the bolt.



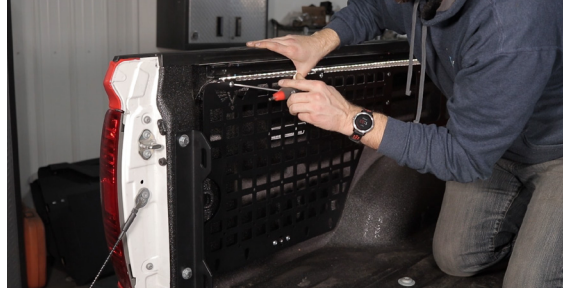
2. Assemble the panel. Overlap the big panel on top of the smaller panel. Use the small button head bolts and flange nuts and with a 3/16" allen, tighten the bolts.



3. Connect the two brackets. Place the triangle bracket on top of the other bracket and connect them with two button head bolts. Using two more button head bolts, connect the bracket to the bottom of the panel.



4. Loosely install the panel to the small brackets we installed earlier using button head bolts and flange nuts. Make sure to position the panel where you want it before tightening it with a 3/16" allen.



5. Center the bottom bracket then tighten it. Using a 5/16" drill bit, drill two holes through the opening of the lower bracket and into the side of the bed. You will need someone to help you secure two bolts through the holes from the under side of the truck (inside the fender area).



6. There are many different mounting options. Below we will show you how to install the high lift mount. Put a carriage bolt through the built-in slot and secure it with a 1/2" washer and nut. Tighten the bolts down with an 11/16" wrench. Then use a wing nut to secure the high lift jack.



You are now finished with the install! Enjoy your new Bedside MOLLE Panel.