



VICTORY
4X4

TUNDRA BLITZ BUMPER INSTALLATION INSTRUCTIONS

TOOLS NEEDED

- Body Saw
- 10mm socket
- 12mm socket
- 14mm socket
- 17mm socket
- 12mm wrench
- 14mm wrench

HARDWARE

- 5/16 Flange Nut qty. 2
- 5/16-18 x 5/8" Button Head qty 2

Please read the instructions below carefully before attempting to install.

1. Remove the grill. Start by taking out the 10mm bolts along the top of the grill and the push pins. After you remove the bolts and pins you can pop it out of its current position and set it aside.



2. Using a body saw, cut along the groove as shown in the pictures below. After you remove the bumper you can go back and clean up the edges of the trim.



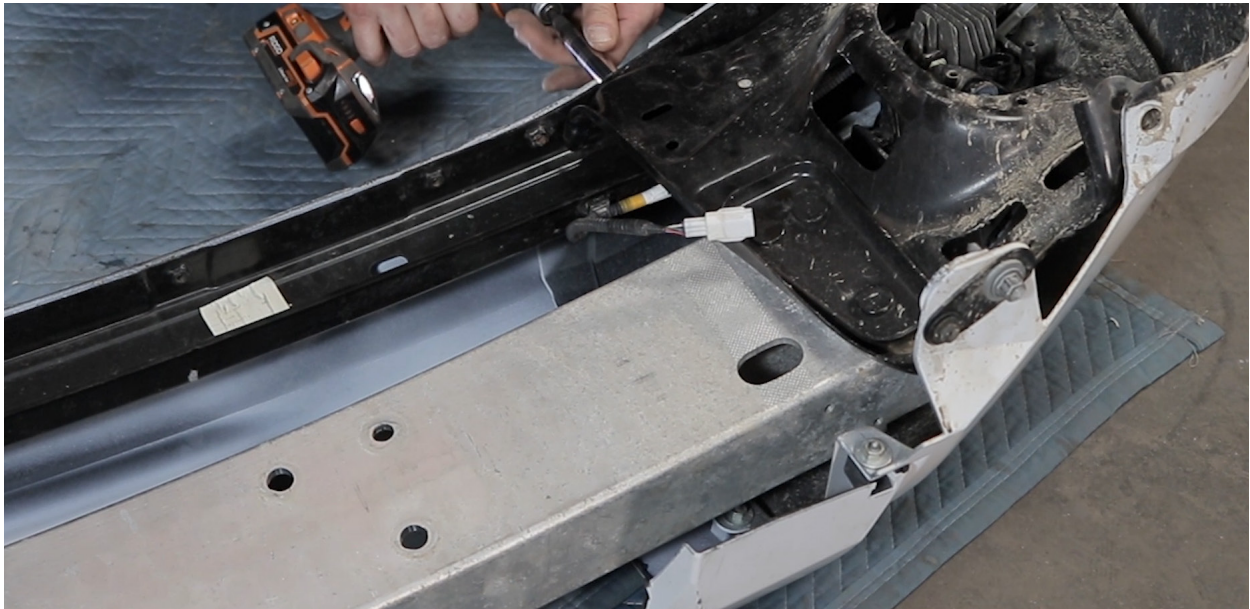
3. Unplug your fog lights and proximity sensors. This will be essential when you remove the crash bar. Using a 17mm socket, remove the 6 nuts holding the crash bar in place. After you remove the crash bar, use a 14mm socket to remove the nuts as shown in the picture below. There will be 4 nuts to remove on each side and we will use them later to install the blitz bumper. Once the nuts are removed, throw away the frame horns.



4. Next we will remove the tow points. Using a 17mm socket, remove 2 bolts per tow point.



5. Using a 12mm socket, remove the 4 bolts on each side holding the light bracket in place.



6. Using a 14mm socket, remove the 3 bolts on each side that connect the light bracket to the cross bar.



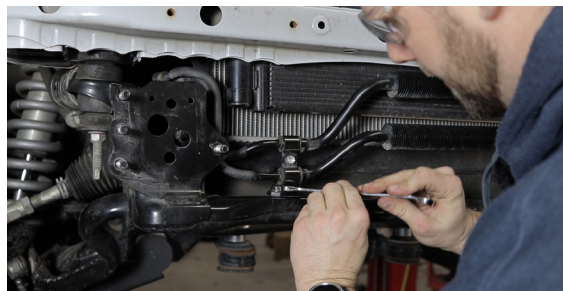
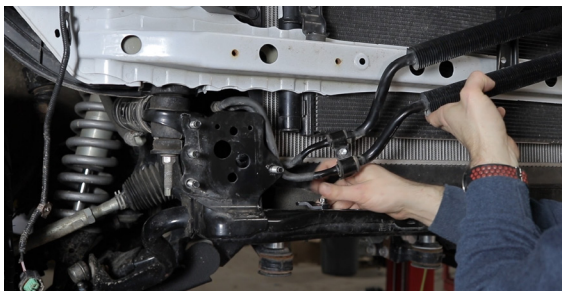
7. Using a 14mm socket, attach the new bracket to the light bracket with the nuts we removed earlier. Then reattach the light bracket to the bumper using the 4 bolts (per side) we removed earlier.



8. Before we can install the bumper we need to move the cooler back. Start by removing the 12mm bolt on the right side and slowly bend the bar back.



Use a bracket that we supply and place it over the 12mm bolt hole. Use the button head bolt we supply to connect our bracket to the factory bracket on the cooler.



9. Next we will assemble the light bar and winch to the blitz bumper before installing it on the truck.



10. Install the blitz bumper. Make sure you align the bolt holes with the pre-existing bolts. Next, have a friend help you lift the blitz bumper onto the pre-existing bolts.



Next you will loosely reinstall the 14mm nuts we removed earlier. The easiest way to install these is to reach around the side. Then reinstall the bolts on the bottom of the bumper with a 17mm socket. Once the bottom bolts are tight, you can tighten the 14mm bolts behind the bumper.



11. Using a 14mm wrench, adjust the height of the bumper wing (with the bracket we installed earlier to the light bracket).



Next, loosen the bolt under the fog light to move the bumper inward or outward, to create an even gap between the Victory & factory bumpers.



After you make adjustments to the bumper, reinstall the grill and reconnect any lights that were disconnected during the installation. You are now finished with the install! Enjoy your new blitz bumper. `